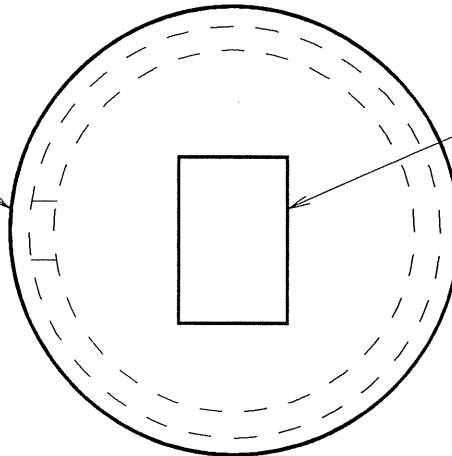


# PRECAST CONCRETE LIFT STATION

90" INSIDE DIAMETER  
USED FOR MEDIUM CAPACITY APPLICATIONS

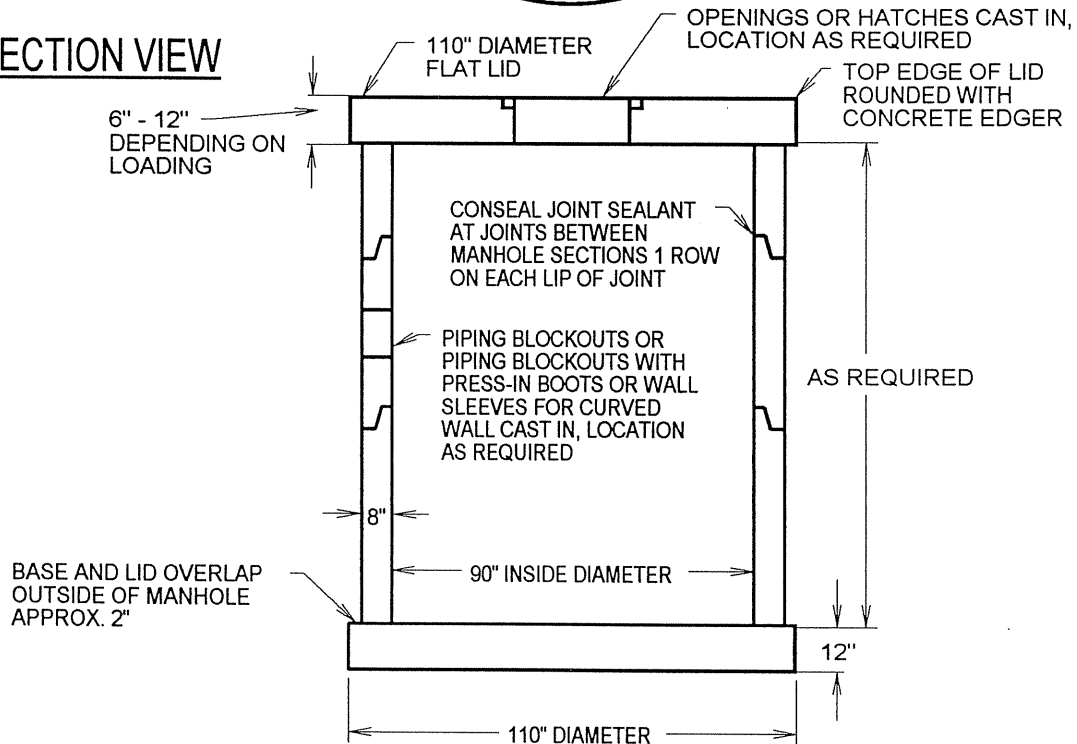
## PLAN VIEW

PIPING BLOCKOUTS  
OR PIPING BLOCKOUTS  
WITH PRESS-IN BOOTS  
OR WALL SLEEVES FOR  
CURVED WALL CAST-IN,  
LOCATION AS REQUIRED



ACCESS OPENING  
OR HATCHES CAST  
IN, LOCATION AS  
REQUIRED

## SECTION VIEW



MONOLITHIC PRECAST BASE, 110" DIAMETER (WHEN SUITABLE)  
REINFORCED W/ #5 @ 12" O.C.E.W., 2" OFF TOP FACE

CONCRETE - 4000 P.S.I. (MINIMUM)  
MANUFACTURED TO ASTM C-478 FOR AASHTO HS-20-44 LOADINGS

ACTUAL DIMENSIONS OF CONCRETE PRODUCTS MAY VARY SLIGHTLY  
DRAWING IS NOT TO SCALE

**vaughn**  
**concrete products, inc.**

11/97

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